



**In Union,
there is strength.**



UNITHANE BC-20 NF

Revision Date: 07/18

RECOMMENDED FOR USE WITH:
Leather

UNITHANE BC-20 NF is a NMP-free basecoat resin designed for use with both automotive upholstery and athletic type soft leathers. UNITHANE BC-20 NF will give excellent fill and "cut through" resistance, as well as good coverage and outstanding flexibility. UNITHANE BC-20 NF will pass all basecoat testing required for automotive upholstery (including the cold crack at -30°C). UNITHANE BC-20 NF can be roll coated or sprayed.

All additives should be adjusted to a pH of 7.0 - 8.0 before adding to the UNITHANE BC-20 NF.

For starting point formulas, contact your Union Specialties Inc. representative.

SPECIAL FEATURES

NMP-Free (NF)

APPLICATION TYPES

Automotive, Aircraft, Upholstery, Shoe, Handbag, Synthetic Leather

TYPICAL SPECIFICATIONS

TOTAL SOLIDS: 34 - 36

pH: 7.5 - 9.0

VISCOSITY @ 25 DEGREES C: 1 - 200 cps.

VOC (% OF TOTAL WEIGHT): 1.66

SPECIFIC GRAVITY: 1.04

APPEARANCE: Opaque

GLOSS @60°: 70 - 100

FREEZE/THAW CYCLES D2243: 0

SHELF LIFE: Maximum 18 months

HARMONIZE TARIFF NUMBER: 3909.50.6000

Certified to ISO-9001: 2015

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