



**In Union,  
there is strength.**



## UNITHANE BC-4 NF

Revision Date: 07/18

**RECOMMENDED FOR USE WITH:**  
Leather

UNITHANE BC-4 NF is an excellent universal basecoat resin for most types of corrected grain leathers, including hand sewn moccasin leather.

UNITHANE BC-4 NF can either be applied by spray or roll coating machine resulting in a very dry base coat for easy handling.

UNITHANE BC-4 NF has excellent filling and molding properties but it is recommended to spray a release coat before plating.

### **SPECIAL FEATURES**

NMP-Free (NF), Low VOC (<100 g/L)

### **APPLICATION TYPES**

Upholstery, Shoe, Handbag

### **TYPICAL SPECIFICATIONS**

**TOTAL SOLIDS:** 33 - 35

**pH:** 7.5 - 9.0

**VISCOSITY @ 25 DEGREES C:** 1 - 600 cps.

**VOC (% OF TOTAL WEIGHT):** 2.14

**SPECIFIC GRAVITY:** 1.04

**APPEARANCE:** Opaque

**GLOSS @60°:** 70 - 100

**FREEZE/THAW CYCLES D2243:** 0

**SHELF LIFE:** Maximum 18 months

**HARMONIZE TARIFF NUMBER:** 3909.50.6000

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**Certified to ISO-9001: 2015**

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