



**In Union,  
there is strength.**



## UNITHANE HP-25

Revision Date: 04/25

Reviewed: 04/24/2025

### RECOMMENDED FOR USE WITH:

Leather

UNITHANE HP-25 is a NMP-free, soft, high performance water based polyurethane bright topcoat with a pleasant feel. UNITHANE HP-25 has excellent anti-blocking, adhesion and flexibility properties and is specifically designed for high performance athletic type applications where excellent physical properties are demanded.

UNITHANE HP-25 can be blended with UNITHANE HP-25-D to adjust gloss before being applied by spray or roll coater.

A starting formula for spray application is as follows: All parts by weight.

UNITHANE HP-25 60

WATER 40

### SPECIAL FEATURES

NMP-Free (NF)

### APPLICATION TYPES

Bright, Shoe

### TYPICAL SPECIFICATIONS

**TOTAL SOLIDS:** 24 - 26

**PH:** 8.0 - 10.0

**VISCOSITY @ 25 DEGREES C:** 300 - 600 cps.

**VOC (% OF TOTAL WEIGHT):** 10.2 - 10.4

**SPECIFIC GRAVITY:** 1.01 - 1.04

**APPEARANCE:** Opaque

**GLOSS @60°:** 80 - 100

**FREEZE/THAW CYCLES D2243:** 0

**SHELF LIFE:** Maximum 18 months

**HARMONIZE TARIFF NUMBER:** 3909.50.6000

**Certified to ISO-9001: 2015**

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