



**In Union,
there is strength.**



UNITHANE HSB

Revision Date: 07/21

Reviewed:07/27/21

RECOMMENDED FOR USE WITH:

Leather

UNITHANE HSB is a soft, high solids, extremely bright water based polyurethane topcoat with a pleasant feel. UNITHANE HSB has excellent anti-blocking, adhesion and flexibility. UNITHANE HSB can be blended with UNITHANE HP-25-D to adjust gloss before being applied by spray or roll coater on side leather or upholstery.

A starting formula for application is as follows (All parts by weight):

UNITHANE HSB 60 (Spray) 100 (Roll)

WATER 40 (Spray) 0 (Roll)

TYPICAL SPECIFICATIONS

TOTAL SOLIDS: 29 - 31

PH: 8.0 - 10.0

VISCOSITY @ 25 DEGREES C: 500 - 1000 cps.

VOC (% OF TOTAL WEIGHT): 11.4-11.7

SPECIFIC GRAVITY: 1.01-1.04

APPEARANCE: Opaque

GLOSS @60°: 80-90

FREEZE/THAW CYCLES D2243: 0

SHELF LIFE: Maximum 12 months.

HARMONIZE TARIFF NUMBER: 3909.50.6000

Certified to ISO-9001: 2015

Union Specialties, Inc. 3 Malcolm Hoyt Drive, Newburyport, Massachusetts USA

Phone: 978-465-1717 Fax: 978-465-4194 email: union@unionspecialtiesinc.com www.UnionSpecialtiesInc.com

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