



**In Union,  
there is strength.**



## UNITHANE PB-80 NF

Revision Date: 06/22

Reviewed:06/15/2022

### RECOMMENDED FOR USE WITH:

Automotive Interiors - Non-Leather

UNITHANE PB-80 NF is a NMP free, APEO free dull water-based polyurethane coating designed specifically to be applied as a primer coat for synthetic substrates.

UNITHANE PB-80 NF is ready to use or can be further modified with pigments or thickeners as needed. Additional chemical properties can also be achieved by incorporating a polycarbodiimide crosslinker.

### SPECIAL FEATURES

NMP-Free (NF), Low VOC (<50 g/L)

### APPLICATION TYPES

Automotive, Synthetic Leather

### TYPICAL SPECIFICATIONS

**TOTAL SOLIDS:** 28.0 - 30.0

**pH:** 8.3 - 10.0

**VISCOSITY @ 25 DEGREES C:** 750 - 1500 cps.

**VOC (GRAMS/LITER):** 20-25

**VOC (% OF TOTAL WEIGHT):** 2.0-2.5

**SPECIFIC GRAVITY:** 1.01-1.04

**APPEARANCE:** Opaque

**GLOSS @60°:** 0 - 5

**SHELF LIFE:** Maximum 12 months

**MIX WELL BEFORE USING**

**HARMONIZE TARIFF NUMBER:** 3909.50.6000

**Certified to ISO-9001: 2015**

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