



**In Union,  
there is strength.**



## UNITHANE SU-20-D

Revision Date: 07/18

**RECOMMENDED FOR USE WITH:**  
Leather

UNITHANE SU-20-D is a soft, dull water based polyurethane topcoat with a pleasant, “soft-touch” feel. UNITHANE SU-20-D has excellent anti-blocking, adhesion and flexibility properties and is especially good for upholstery and shoe upper leathers. UNITHANE SU-20-D can be blended with UNITHANE SU-20 to adjust gloss before being applied by spray or roll coater. UNITHANE SU-20-D can be used on black or dark colors with minimal or no “white haze” after spraying.

A starting formula for spray application is as follows:

All parts by weight.

UNITHANE SU-20-D 60

Water 40

### TYPICAL SPECIFICATIONS

**TOTAL SOLIDS:** 19 - 21

**pH:** 7.6 - 9.6

**VISCOSITY @ 25 DEGREES C:** 300 - 1200 cps.

**VOC (% OF TOTAL WEIGHT):** 8.60

**SPECIFIC GRAVITY:** 1.02

**APPEARANCE:** Opaque

**GLOSS @60°:** 2.5

**FREEZE/THAW CYCLES D2243:** 0

**SHELF LIFE:** Maximum 18 months.

**HARMONIZE TARIFF NUMBER:** 3909.50.6000

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**Certified to ISO-9001: 2015**

**Union Specialties, Inc.** 3 Malcolm Hoyt Drive, Newburyport, Massachusetts USA

Phone: 978-465-1717 Fax: 978-465-4194 email: [union@unionspecialtiesinc.com](mailto:union@unionspecialtiesinc.com) [www.UnionSpecialtiesInc.com](http://www.UnionSpecialtiesInc.com)

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