



**In Union,  
there is strength.**



## UNITHANE SU-20

Revision Date: 07/18

**RECOMMENDED FOR USE WITH:**  
Leather

UNITHANE SU-20 is a soft water based polyurethane bright topcoat with a pleasant feel. UNITHANE SU-20 has excellent anti-blocking, adhesion and flexibility properties and is especially good for upholstery and shoe upper leathers. UNITHANE SU-20 can be blended with UNITHANE SU-20-D to adjust gloss before being applied by spray or roll coater.

A starting formula for spray application is as follows:

All parts by weight.

UNITHANE SU-20 60

Water 40

### TYPICAL SPECIFICATIONS

**TOTAL SOLIDS:** 19 - 21

**pH:** 7.6 - 9.6

**VISCOSITY @ 25 DEGREES C:** 100 - 400 cps.

**VOC (% OF TOTAL WEIGHT):** 9.54

**SPECIFIC GRAVITY:** 1.02

**APPEARANCE:** Opaque

**GLOSS @60°:** 80

**FREEZE/THAW CYCLES D2243:** 3

**SHELF LIFE:** Maximum 18 months.

**HARMONIZE TARIFF NUMBER:** 3909.50.6000

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**Certified to ISO-9001: 2015**

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