



**In Union,
there is strength.**



UNITHANE TFC NF

Revision Date: 05/22

Reviewed:05/10/2022

RECOMMENDED FOR USE WITH:

Leather

UNITHANE TFC NF is a bright, medium soft waterborne polyurethane topcoat designed to give good physical properties. It has a very pleasant feel and can be used for shoe upper, upholstery, or "Coach" type leather.

UNITHANE TFC NF can be plated and ironed at temperatures up to 120°C once the film is dry.

SPECIAL FEATURES

NMP-Free (NF), Low VOC (<100 g/L)

APPLICATION TYPES

Bright, Shoe, Handbag

TYPICAL SPECIFICATIONS

TOTAL SOLIDS: 19 - 21

pH: 8.0 - 10.0

VISCOSITY @ 25 DEGREES C: 50 - 500 cps.

VOC (% OF TOTAL WEIGHT): 5.8-6.0

SPECIFIC GRAVITY: 1.01-1.04

APPEARANCE: Opaque

GLOSS @60°: 60 - 100

FREEZE/THAW CYCLES D2243: 0

SHELF LIFE: Maximum 18 months

HARMONIZE TARIFF NUMBER: 3909.50.6000

Certified to ISO-9001: 2015

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